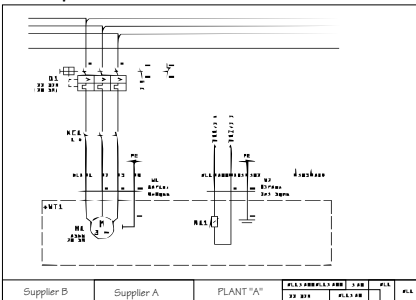


SW	Function specification	Communication & HMI design	Task alorythming	PLC code implementation	HMI & OPs programming	Debug and basic simulation	CAT	Start up	Training	PRODUCTION
HW	Parts specification	Producer selection	Project development	Hand over for construction	Panel assembling	CAT	Instalation	Start up	As build corr.	PRODUCTION

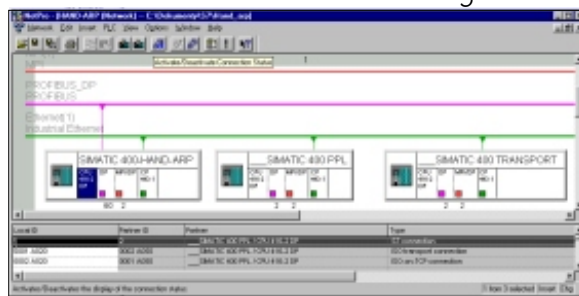
HW configurtion



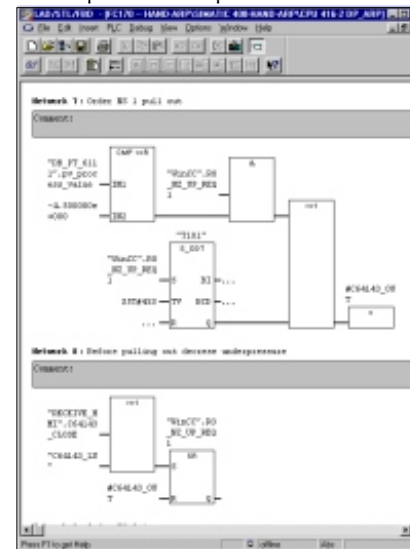
HW project



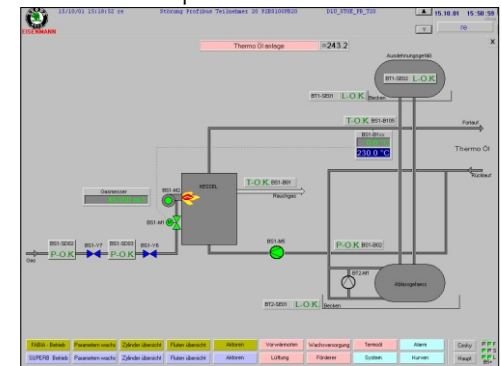
NETwork configuration



PLC process programming



HMI Operator stations



Project progress steps

HW project - alorythming - programming